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considering electricity requirements. He starts with 40 horsepower to run 600 bushels per hour. Then the system escalates to 80 hp. Now three-phase is a necessity, especially if the farmer adds a pneumatic system requiring a lot of air and therefore a lot of electricity.

Most dryer installations need a 75 hp blower to move grain from the dryer to the bins and another 75 hp for various smaller fans and motors. But you can't do 150 hp with single phase.

Sometimes a farmer decides to build a new bin yard from scratch to have a well-thought-out system that has plenty of design options.

In picking a new site, even if it's miles from the home vard, it should have three things: natural gas, three-phase power and a hardtop road right to the drive-

If you find a site with two of the three factors, natural gas and hardtop road, then it's easy to get the three-phase power with a genset.

If the electric utility plans to bring three-phase in the foreseeable future, then rent a genset temporarily. The other thing about a three-phase genset is they start right away, they run better and there are fewer service calls.

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Bringing three-phase into the bin vard can cost \$1 million. However, for \$35,000 a farmer can buy a used three-phase 150KW genset from the Alberta oil patch. | WALL GRAIN PHOTO



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## Fast dry grain in five days

Boost dryer efficiency 30 percent by converting bins into dryers

### BY RON LYSENG

Bin management can lower capital costs while boosting the number of bushels dried in a week. It's all a matter of how you use your combine, bins, dryer and trucks.

The process is called fast dry. It's a cost-effective way to convert bins into grain dryers, said Dave Wall in a phone interview, adding that Wall Grain has shown hundreds of farmers how to extract more money from their crops and increase dryer efficiency by 20 to 30 percent.

The process uses heat to speed natural air drying in the bin. The four fast-dry factors are roof fans. multiple fans, self-adjusting grain spreaders and managing technology.

Roof fans - Mid-September has cooler nights and dripping water creates a mess on walls, reducing the amount of moisture removed. Wall Grain designed a roof fan that reduces dripping by pushing moisture out of the space under the roof. More importantly, it keeps the roof at a constant temperature so moisture doesn't condense

- Multiple fans Wall says that as bins got bigger, his engineers began installing multiple fans. Two 25 horsepower motors will dry 25,000 to 35,000 bushels in each bin of cereals or canola. In five to seven days each bin is done
- Self-adjusting spreader With bin diameters up to 54 feet, peaks are high. They should be level for more consistent drying. Taking a load or two out of the bin would do it but that's a lot of work. Grain spreaders can handle augers up to 16 inches and feature selfadjusting springs that allow constant feed on the spreading arms/ pans. Having a spread rather than a peak means less over-dried grain that needs to be blended.
- Moisture-managing technology Knowing how much water needs to be removed helps manage the batches. Wall Grain developed a fast-dry calculator for cereals and canola. Management advisers help match fans to each operation and teach customers to figure out what works and what doesn't.

The beauty of the fast-dry concept is that bins can be designed for later addition of accessories like a continuous flow dryer.



The Fast Dry method increases dryer efficiency by 20 to 30 percent. It quickens natural air drying in the bin by adding heat, allowing farmers to dry grain in seven days or less instead of weeks or months. | WALL GRAIN PHOTO